

Thursday, June 25, 2015 2:27:26 PM

134064

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Armrest

Start Date: 6/25/2015 **Start Qty:** 3.00 ***3***

Cust Item ID:

Required Date: 6/25/2015 **Req'd Qty:** 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: JUN 25 2015 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

[illegible]

Work Order ID 134064

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Item ID: D412-761-049 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Armrest
Start Date: 6/25/2015 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 6/25/2015 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00				3		DAS 6 9-89	JUL 03 2015
Packaging	Identify and pack for shipping as per PPP D412-761-049 Location: <u>020</u> PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							JUL 03 2015
140									
QC	Memo	0.00							
Quality Control									

MJ JUL 03 2015

Picklist Print

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Work Order ID: 134064

134064

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

AN3-6A

Purchased

No

110

Each

161.0000

11

33

AN3-6A

Bolt

DAS
38
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST338a

101

M130466

1

M131305

100

ST349

60

M131957

60

33
3

AN6-26

Purchased

No

110

Each

25.0000

1

3

AN6-26

Bolt

DAS
38
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST334

25

m127124

25

3
3

AN320-6

Purchased

No

110

Each

34.0000

1

3

AN320-6

Nut

DAS
38
9-89

**

DAS
27
9-89
JUL 02 2015

Location

Loc Qty

Loc Code

ST330

34

113288

33

116392

1

3

Picklist Print

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Work Order ID: 134064

134064

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0363J

Purchased

No

110

Each

1,528.000

11

33

NAS1149D0363.I

Washer

DAS
38
9-89

**

DAS
27
9-89



Location

Loc Qty

Loc Code

CA	569
m130799	569
GA	168
m128429	168
ST269	791
2799	4
6140	8
m126319	7
m132317	772

33

NAS1149D0616J

Purchased

No

110

Each

271.0000

1

3

NAS1149D0616.I

WASHER

DAS
38
9-89

**

DAS
27
9-89



Location

Loc Qty

Loc Code

ST269	271
122815	271

3

NAS1515H6L

Purchased

No

110

Each

108.0000

2

6

***NAS1515H6I ***

Washer

DAS
38
9-89

**

DAS
27
9-89



Location

Loc Qty

Loc Code

ST265	108
116395	2
18918	3
m128612	10
m128637	93

200

Picklist Print

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Work Order ID: 134064

134064

Parent Item: D412-761-049

D412-761-049

Parent Item Name: Armrest

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

MS24665-302

Purchased

No

110

Each

73.0000

1

3

MS24665-302

Cotter Pin

DAS
38
9-89

**

DAS
27
9-89



Location

Loc Qty

Loc Code

GA

20

120521

20

ST293

53

m127305

53

3

MS21071L3

Purchased

No

110

Each

274.0000

3

9

MS21071L3

ANCHOR NUT

DAS
38
9-89

**

DAS
27
9-89



Location

Loc Qty

Loc Code

ST301

274

114348

20

124291

50

125654

100

m129702

104

9

MS21075L3

MS21075L3N

Purchased

No

110

Each

154.0000

8

24

MS21075L3

Nut Plate

DAS
38
9-89

**

DAS
27
9-89



Location

Loc Qty

Loc Code

ST300

154

M130281

17

M131153

137

m128429

24

JUL 02 2015

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Shop Packet Print

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QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
					1			D3780-041	ARMREST ASSEMBLY
					1			D3696-041	* ARM ASSEMBLY
					1			D3696-1	** ARM
					1			D3801-3	** HAND RETRACTABLE SPRING PLUNGER
					1			D3781-041	* LATERAL CUSHION ASSEMBLY
					1			D3781-043	* ARMREST CUSHION ASSEMBLY
					1			D3785-3	* BRACKET
					1			D3977-1	* BOLT
					1			D3978-1	* NUT (CASTELLATED)
					1			D3979-1	* WASHER (SQUARE HOLE)
					2			AN970-6	* WASHER
					1			MS24665-302	* COTTER PIN
					2			MS21042L3	* NUT
					2			MS24693-C272	* SCREW
					2			MS24693-C277	* SCREW
					1			NAS1149D0663J	* WASHER (OR AN960JD616)
					11			AN3-6A	BOLT
					1			AN6-26	BOLT
					1			AN320-6	CASTELLATED NUT
					11			NAS1149D0363J	WASHER (OR AN960JD10)
					1			NAS1149D0616J	WASHER (OR AN960JD616L)
					2			NAS1515H6L	WASHER
					1			MS24665-302	COTTER PIN
					3			MS21071L3	ANCHORNUT
					8			MS21075L3	NUTPLATE
						1		D4097-041	ARMREST ASSEMBLY
						1		D3696-041	* ARM ASSEMBLY
						1		D3696-1	** ARM
						1		D3801-3	** HAND RETRACTABLE SPRING PLUNGER
						1		D4098-041	* CUSHION ASSEMBLY
						1		D4099-1	* BRACKET
						3		MS21042L3	* NUT
						5		MS24693-C273	* SCREW
						3		MS24693-C277	* SCREW
						1		NAS1149D0332J	* WASHER
						11		AN3-6A	BOLT
						1		AN6-26	BOLT
						1		AN320-6	CASTELLATED NUT
						11		NAS1149D0363J	WASHER (OR AN960JD10)
						1		NAS1149D0616J	WASHER (OR AN960JD616L)
						2		NAS1515H6L	WASHER
						1		MS24665-302	COTTER PIN
						3		MS21071L3	ANCHORNUT
						8		MS21075L3	NUTPLATE
							4	D3932-1	SNAP VENT

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 12.12.07

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QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
				1				D3705-041	INSTRUMENT PANEL ASSEMBLY
				1				D3705-043	* INSTRUMENT PANEL WELDMENT
				1				D3335-1	* SPRING
				1				D3705-5	* ACCESS PANEL
				1				D3706-041	* LOCK BRACKET ASSEMBLY
				1				D3706-5	* PIN
				2				D3707-3	* MOUNTING LUG
				2				AN3-3A	* BOLT
				4				AN526C1032R6	* SCREW
				1				MS171498	* SPRING SLOTTED PIN
				4				MS24693-C272	* SCREW (OR MS24693-S272)
				2				NAS1149D0332J	* WASHER (OR AN960JD10L)
				1				NAS1149D0563J	* WASHER (OR AN960JD516)
				1				D3705-7	FACE PLATE (MINIMUM REQUIRED INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1				D3705-9	FACE PLATE (MINIMUM REQUIRED AND OPTIONAL INSTRUMENTS FOR 204, 205, 210, AND EAGLE SINGLE MODELS)
				1				D3705-11	FACE PLATE (FOR 212, 214, 412, MODELS)
				2				D3707-1	MOUNTING LUG
				1				D3790-1	INDEXING BLOCK
				1				D3867-1	CONNECTOR PLATE
				2				D4758-1	BLANKING PLATE
				3				D4758-3	BLANKING PLATE
				4				AN3-4A	BOLT
				6				AN526C1032R6	SCREW
				2				AN743-12	BRACKET
				6				AN960JD10L	WASHER
				6				MS21075L3	NUTPLATE (OR MS21073-3)
				4				MS24693-C272	SCREW (OR MS24693-S272)
				1				MS27039-1-17	SCREW
				1				MS27039-1-27	SCREW
				4				MS21042L3	NUT
				2				MS21919WDG8	CLAMP
				4				NAS1149D0332J	WASHER (OR AN960JD10L)
					1	1		D3694-041	MOUNTING PLATE ASSEMBLY
					1	1		D3694-1	* KEYWAY
					1	1		D3694-3	* PROTECTIVE PLATE
					1	1		D3694-5	* MOUNTING PLATE
					1	1		AN526C1032R8	* SCREW
					4	4		MS21042L3	* NUT
					2	2		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
					1	1		MS24693-C271	* SCREW (OR MS24693-S271)
					4	4		MS24693-C273	* SCREW (OR MS24693-S273)
					5	5		NAS1149D0363J	* WASHER (OR AN960JD10)
					1	1		D3695-041	SLIDER ASSEMBLY
					1	1		D3695-1	* SLIDER
					1	1		D3695-3	* STOPPER
					1	1		MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
					4	4		MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
					4	4		MS24693-C276	* SCREW (OR MS24693-S276)
					1	1		D3801-1	* HAND RETRACTABLE SPRING PLUNGER

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 12)

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Revision: E

Date: 12.12.07

6.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD KITS

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
								D412-761-011	FULL VERTICAL REFERENCE DOOR, LH
								D412-761-011A	FULL VERTICAL REFERENCE DOOR, LH
X								D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X							D412-761-041A	FULL VERTICAL REFERENCE DOOR KIT, LH
		X	1					D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1	1		X					D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1	1			X				D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1					X			D412-761-049	ARMREST KIT, LH
	1					X		D412-761-051	ARMREST KIT, LH
							X	D412-761-141	VENT KIT
		1						D3589-041	LATCH ASSEMBLY
		1						D3589-047	FORWARD GUIDE
		1						D3589-049	AFT GUIDE
		2						MS16997-24	SCREW
		2						MS21042L06	NUT
		2						NAS1149DN632J	WASHER (OR AN960JD6L)
			1					D3676-1	LARGE BUBBLE WINDOW
			1					D3678-1	PLACARD
			1					D3678-3	PLACARD
			1					D3700-1	INBOARD WINDOW DOUBLER
			1					D3700-3	OUTBOARD WINDOW DOUBLER
			1					D3701-1	FLOOR DOUBLER
			1					D3702-1	FORWARD DOUBLER
			1					D3703-1	AFT DOUBLER
			1					D3703-3	AFT CORNER DOUBLER
			1					D3703-5	AFT CAP
			1					D3704-1	ESCUTCHEON
			1					D3704-3	ESCUTCHEON
			1					D3708-1	ANGLE
			1					D3708-3	ANGLE
			1					D3709-1	ANGLE
			1					D3709-3	ANGLE
			1					D3802-1-135	SEAL
			1					DT9458	CUTTING TEMPLATE
			26					AN3-7A	BOLT
			26					MS21042L3	NUT
			1					MS24694-C5	SCREW (OR MS24694-S5)
			1					MS24694-C13	SCREW (OR MS24694-S13)
			1					NAS43DD3-24	SPACER
			52					NAS1149D0363J	WASHER (OR AN960JD10)

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